

Technical Data Sheet



Company Overview

Vivasil Paints (M) Sdn Bhd is a manufacturing and supplying paint coating products.

Our company has witnessed accelerated growth and development under the prudent management.

Our company produces the full range of architectural paints construction materials and industrial paints for local market and oversea markets.

Vivasil color products has widened to include specialist and designer products.

For more information:

Email: enquiry@vivasil.com

Facebook:
www.facebook.com/vivasilpaints

Website: www.vivasil.com

Youtube:
<https://youtu.be/E3UaautZ5X4>

Vivasil 619 Zinc Rich Epoxy Primer



Vivasil 619 Zinc Rich Epoxy Primer is a fast drying, high solids, high performance, epoxy zinc rich coating designed to protect steel against corrosion when exposed to severe corrosive environments, such as salt and water. Vivasil 619 Zinc Rich Primer is compatible with the entire alkyd, urethane, epoxies product range. When used as a high-build 4:1 +20% (4 parts A to 1 part B + 20% Reducer), the film build is 75 microns per coat, with a suggested 2-coat application. This high-build application is thicker than typical epoxies and "high-build" primers. Vivasil 619 allows sanding and filling of small imperfections and pitting, ready for additional coatings. Stir before use. Place in cool & dry. Close tight after use. Available in 1,5 and 20 litres.

Storage:

Store in closed containers at temperature below 32°C and away from heat sources and sunlight. When properly stored, will remain stable for 12 months from date of delivery.

Resin type.....	Epoxy resin ,Fillers and Hardener
Solids content.....	55% (by volume)
Typical film thickness (per coat).....	25 microns (dry)75 microns (wet)
Theoretical coverage.....	10-12m ² / L @ 25 microns dry film thickness
Touch dry.....	24 hours
Hard dry.....	72 hours to 7 days
Recoating.....	24 hours
Gloss.....	Matt finish
Colours.....	Grey
Shelf life.....	Minimum 12 months (in cool, dry conditions)
Mixed pot life.....	N.A
Dilution.....	Toulene
Volume of thinner.....	10 to 15%
Curing time.....	20 to 30 minute
Curing temperature.....	36 Celcius
Sand paper.....	200 to 400 Grit
Tools.....	Brush ,roller or spray
Cleaning solvent	Thinner
Vehicles	Resin,curing agent and fillers

* If you have any paint related questions please call our customer careline at **06-790 9222**

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